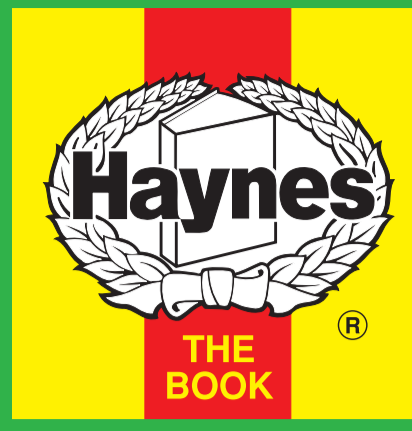


Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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MENU

HELP

Engine and cooling system Croma 2.0ie CAT 1991 to 1994

Type	154 C3.046 85kW DOHC US83 ¹	
Capacity (cm ³) / number of cylinders	1995 / 4	
Compression ratio / pressure	bar	9.5±0.15 / _
Oil pressure	bar	[3.7 to 5.7]
Oil temperature	°C	100
Valve clearance - inlet	mm	0.42±0.04
Valve clearance - exhaust	mm	0.48±0.04
Firing order	1-3-4-2	
No 1 cylinder position	TBE	
Thermostat opening temperature	°C	81 to 85
Radiator cap pressure	bar	0.98

Fuel system Croma 2.0ie CAT 1991 to 1994

Idle speed - manual [auto]	rpm	800 to 900
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	0.7±0.3. Ex: ≤0.35
HC @ idle speed [3000 rpm] - see page VI	ppm	≤500. Ex: ≤70
CO ₂ @ idle speed [3000 rpm] - see page VI	%	_
O ₂ @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection	Bosch	
Type / ref	LU2-Jetronic MPI	
Main jet / needle	_	
Injection pressure	bar	3.0±0.2
Pump pressure	bar	≤4.5
Octane rating	RON	95[U]

Ignition system Croma 2.0ie CAT 1991 to 1994

Type	Digiplex 2-Static	
Ignition coil	Marelli BAE 504D	
Primary resistance	ohms	0.405 to 0.495
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor	Marelli	
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation	_	
Ignition timing - basic [static	° Crankshaft @ rpm	10±2 BTDC @ 850±50
V = Vacuum NV = No Vacuum	_	
Total ignition advance	° Crankshaft @ rpm	≤40±2 BTDC
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs	Bosch/Champion	
Type	WR6DC / RN7YCC	
Electrode gap	mm	0.85 to 0.95

Electrical system Croma 2.0ie CAT 1991 to 1994

Battery	V / CC / RC	12 / 255 / 45, 320 / 60
Alternator voltage / full load current / engine rpm	14.0 to 14.6 / 65 / 3500	
Starter motor current / voltage - cranking	A / V	360 to 380 / 8.15 to 8.5
- locked	A / V	680 to 730 / 4.8 to 5.2

Running gear Croma 2.0ie CAT 1991 to 1994

Brakes -		
Front (min. friction material thickness)	mm	1.5
Rear (min. friction material thickness)	mm	1.5

Tyres		
Saloon	Size	175/70x14: 195/60x14
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	175: 2.0 / 2.0 ¹
- Estate / Van	bar	_

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.0 to +1.0
Camber		-20'±20'
Castor		+2°50'±20'
King pin inclination		_

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	+2.0 to 5.0
Camber		-20'±20'

Torque wrench settings Croma 2.0ie CAT 1991 to 1994

Cylinder head - stage 1	Nm	20
- stage 2	Nm	40
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	25 + 50°
Main bearings	Nm	20 ²
Clutch cover	Nm	20
Flywheel [driveplate]	Nm	142
Front hubs	Nm	360 locked
Rear hubs	Nm	320
Wheel nuts / bolts	Nm	98
Spark plugs	Nm	37

Capacities Croma 2.0ie CAT 1991 to 1994

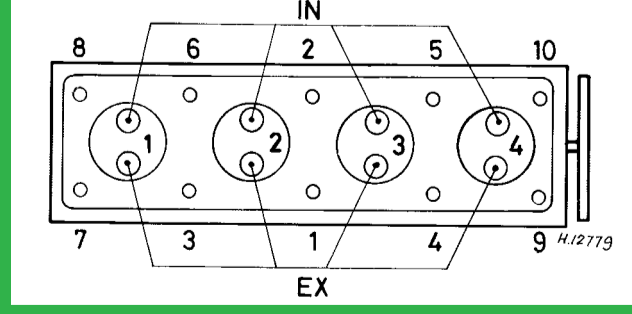
Engine oil & filter	litres	5.5
Gearbox - 4-speed [5-speed]	litres	1.5 to 1.6
Automatic transmission - refill	litres	3.3
Final drive	litres	WT
Cooling system	litres	9.0
Fuel tank	litres	70

Notes and Illustrations

¹Or 834 B.146

¹195: 2.2 / 2.2

²Centre bearing: + 130°. Others: + 90°



1995 cm³, 8V